



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-011
Job Sheet 166771



Part No: D206-559-011

Job Qty: 2 ea

Part Name: 206A/B Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/20/17	0.00	0.00	Start up container	
160	Packaging	2 pcs	10/20/17	0.00	0.00	Packaging1	
170	QC	2 pcs	10/20/17	0.00	0.00	QC4	Sm's
175	DC	2 pcs	10/20/17	0.00	0.00	DC	
180	Packaging	2 pcs	10/20/17	0.00	0.00	Packaging3	Y.A.
190	QC21-FG	2 Ea	10/20/17	0.00	0.00	QC21	

Part Op 175 - Photocopy bluefile and create labels per PPPD206-559-011 CHG007
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-011

DAS
21
9-89

NOV 07 2017

Job Allocations

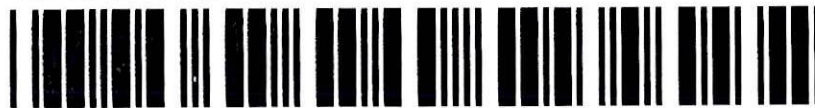
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-17A 5005970X12	16	135	0	0
	5005968X8	16	30	0	0
	D2182B 050 5005966	30	4,938	0	0
	5005945 X12	16	192	0	0
	D2274 5002443X4	16	2	0	0
	D2435 5005963	4	72	0	0
	D2438 5005960	8	370	0	0
	D2529 5005961	16	1,089	0	0
	MS21042L4 5005962	16	2,118	0	0
	5005998	16	22	0	0
	NAS1149D0463J 5005959X1632	4			
	QS200-M44S 5005948X4	4			

Part Specifications

Specifications could not be found.

Plex 10/16/17 4:04 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S006014



206A/B Bearpaws

Dart Aerospace Ltd.

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PART NO: D206-559-011
Revision:
Operation: Start up Operation
Quantity: 2
Change No:

Mfg Date: 11/06/17 Job No: 166771
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Part Number: D206-559-011

Description: BEARPAW INSTALLATION (206/407)

[illegible]

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REFERENCE ONLY

D206-559

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
Date: 11.04.08